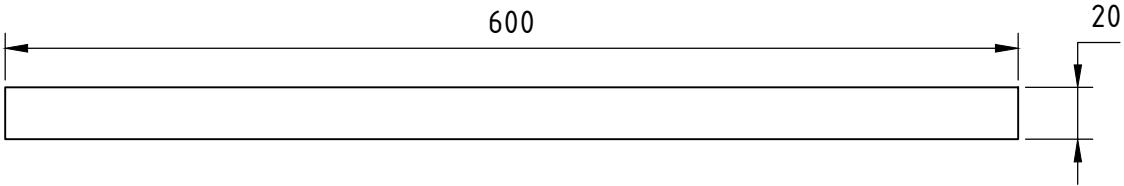


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

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTES

1. RUBBER MATERIAL SHALL CONFORM TO THE PTS DOC NO. GR/TD/1766.
- 1 2. RUBBER COLOR : BLACK

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL																			
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50																						
															SL.No.	QTY	PART / STOCK No.				DESCRIPTION				2THK								
																									SIZE		COMPANY STD./I.S		Wt. (Kg)				
																											MATERIAL						
																										PRODUCT		DMRC BG METRO CARS					
																										REF DRG							
																										MATERIAL		EPDM RUBBER					
																										HEAT TREAT.		APPD				22.02.18	
																										SURFACE TREAT.		REVD				22.02.18	
																										TITLE		CHKD				22.02.18	
																										RUBBER PACKING		DRWN				22.02.18	
																								SCALE						SHEET		Wt.(Kg)	
																											1 OF 1		-				
																									DRG No.		ALT						
																											90922003-15						
																																	
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